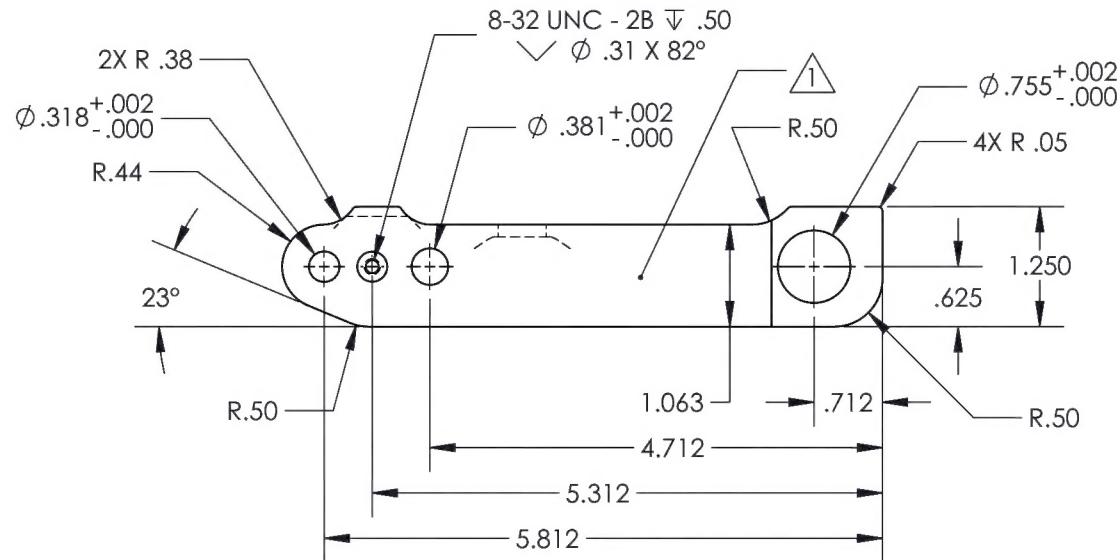
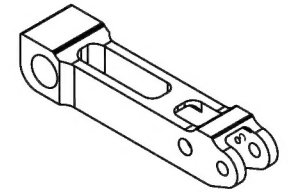
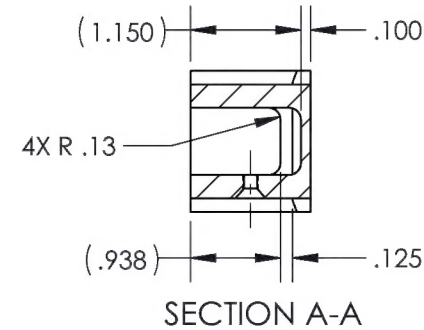
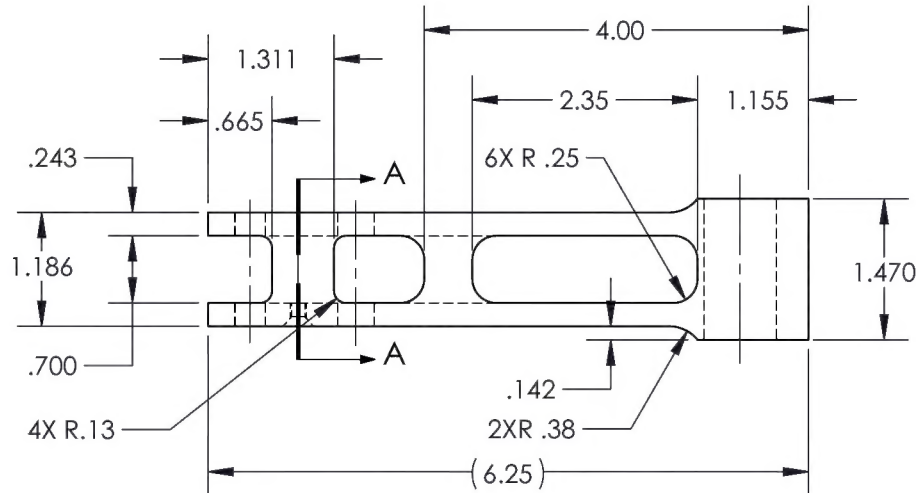


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REVISIONS					
REV	ECR	DESCRIPTION	DATE	INITIAL	APPROVED
5		AS DRAWN BY CANAM	7/18/2013	CFS	
6	14-0101	CH'D TITLE BLOCK WAS RED BARN IS DART. ADDED MACHINE ENGRAVE NOTE.	7/30/2014	DJN	RW
7	17-0081	ADDED DIM 4X R.13.	4/6/2017	RJC	JAG



NOTES:

1. MACHINE ENGRAVE BATCH NUMBER.
2. NICKEL PLATE .0004 - .0006, BAKE AFTER PLATING.
3. BREAK ALL SHARP EDGES AND CORNERS .020.

USED ON
20NR
8NR

DART AEROSPACE	
TITLE LOCK	
DWG NO. 20NR-61	REV 7
MAT'L 4140/4142 HEAT TREAT RC 30-32 FINISH SEE NOTE 2 SPEC DRAWN BY: CANAM CHECKED: SM 04/10/2017 OPPTS APPR: AA 04/10/2017 QA APPR: JL 04/10/2017 APPROVED: JAG 04/13/2017	
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES .XXX \pm .005 FRACTIONS \pm 1/8 .XX \pm .01 ANGLES \pm 5° .X \pm .1 SURFACES = 125° 1. BREAK ALL SHARP EDGES .015 x 45° OR .015R 2. DIMENSIONAL LIMITS APPLY AFTER PLATING 3. INTERPRET DIM AND TOL PER ASME Y14.5M-2009	
USED ON MODEL	
SCALE 1:2	DATE 5/20/1997
SHEET 1 OF 1	

ASSY QTY	ASSY QTY	B/O	Part #	UNIT QTY	Description	Material	B/O INFORMATION OR SPECIFICATIONS
			20NR-61	1	LOCK	4140/4142	